

FLEX DMS

The following changes will improve communication with Ford. Please follow the instructions carefully. **The changes must be made immediately.** 

## Finding the Ford Batch Communications Module.

1. A PC on the network or the Network Server will be running the **FBCM Server**. It may be found by looking near the time displayed on the taskbar, usually in the lower-right corner, and looking for an icon of red, yellow, blue, and green arrows going in circles (Figure 1)



2. Click once on this icon, and a menu should appear (Figure 2)



## Change 1. Changing the Connection Time for the Receive Session

Change one involves setting the connection times for the receive session.

1. Left-click on Communications Sessions, and a dialog box will appear (Figure 3)

Communications Sessions	
Ford> 91370 Ascii Test	ОК
🗘 Ford < 91370 Ascii Test	Cancel
	Add
	Delete
	Edit

Figure 3

2. Left-click on the line with the arrow **pointing toward** your P & A code, and then left-click on the **Edit** button. The receive session screen should appear. (Figure 4)

Communications Session		×
Session Name: Ford> 91370 Ascii Test		OK
Network Source: Ford <> 91370 Ascii Test	•	Cancel
When Monday 20:00 21:00 22:00 23:00   C Daily Tuesday 20:15 21:15 22:15 23:15   C Daily Wednesday 20:30 21:30 22:30 23:30   V Weekly Thursday V 20:45 21:45 22:45 23:45   C Monthly Friday V V V V V		
Files to Send: Move File to 'Send' Folder for collection Transmit File to Network Source		Add Remove
Incoming Files ✓ Login and Retrieve New Files ✓ Transfer and Rename files to final location.		
Error handling THalt when the number of retries is exceeded		
Figure 4		

- Below the Session Name: and Network Source: boxes is a frame labeled When. Below When, the Weekly should be checked as shown in Figure 4. The box to right should show Monday through Saturday as highlighted. If they are not highlighted, left-click once on Monday. Hold the shift key on your keyboard down, and left-click on Saturday. This should highlight the days requested.
- 4. To the right of the box containing the days is the box showing the times of connection. Left-click once on the time of 23:00. Using the scroll bar on the bottom of this box, locate the time 03:00. Hold the CTRL (Control) key on your keyboard down, left-click once on 03:00, and then release the CTRL key. Use the scroll bar to locate 07:00. Again, hold down the CTRL key on your keyboard, left-click once on 07:00, and the release the CTRL key.
- 5. Use the scroll bar to verify that **03:00**, **07:00**, and **23:00** are highlighted. If they are not, repeat step 4 above.
- 6. At the bottom of the screen is a box labeled **Halt when the number of retries is exceeded**. Left-click once on the box to place a checkmark in the box.
- 7. When finished, left-click the **OK** button in the upper-right corner to save the changes and to return to the **Communications Sessions** screen. (Figure 5)

communications Sessions	2
🗘 Ford> 91370 Ascii Test	ОК
🗘 Ford < 91370 Ascii Test	Cancel
	Add
	Delete
	Edit

Figure 5

8. Left-click on the line with the arrow **pointing toward** Ford, and then left-click on the **Edit** button. The send session screen should appear. (Figure 6)

ession Name: Ford < 91370	D Ascii Test	ОК
etwork Source:	d <> 91370 Ascii Test	Cancel
When		_
Immediately		
C Daily		
C Weekly	00:45 01:45 02:45 03:45 (	
C Monthly	<	
Files to Send: Move File to 'Send' Folder fo Transmit File to Network Sou	or collection urce	
Files to Send: Move File to 'Send' Folder fo Transmit File to Network Sou C:\FCDSDATA\applinterfac	or collection urce ce\fordsend\DE91370\*.*	Add Remove
Files to Send: Move File to 'Send' Folder for Transmit File to Network Sou C:\FCDSDATA\applinterfac	or collection urce ce\fordsend\DE91370\*.*	Add Remove
Files to Send: Move File to 'Send' Folder for Transmit File to Network Sou C:\FCDSDATA\applinterfact Incoming Files Login and Retrieve New File	or collection urce ce\fordsend\DE91370\*.*	Add Remove
Files to Send: Move File to 'Send' Folder for Transmit File to Network Sou C:\FCDSDATA\applinterfact Incoming Files Login and Retrieve New File Transfer and Rename files to	or collection urce ce\fordsend\DE91370\*.* es o final location.	Add Remove
Files to Send: Move File to 'Send' Folder for Transmit File to Network Sou C:\FCDSDATA\applinterfac Incoming Files Login and Retrieve New File Transfer and Rename files to Error handling	or collection urce ce\fordsend\DE91370\*.* es o final location.	Add Remove

- Figure 6
- 9. At the bottom of the screen is a box labeled Halt when the number of retries is exceeded. Left-click once on the box to place a checkmark in the box.
- 10. When finished, left-click the **OK** button in the upper-right corner to save the changes.
- 11. Left-click on the OK button on the Communications Sessions screen to close it and to save the changes.

## Change 2. Changing the Number of Retries

Change two involves changing the number of retries the FBCM Server will attempt when a connection fails.

- 1. Click on the icon for the Ford Batch Comms Server once (Figure 1).
- 2. When the menu appears (Figure 2), left-click on **Options**, and the Options screen will appear (Figure 7).

Options				×
Number of Retries:		120		ОК
Interval Between Retries (	(mins):	5		Cancel
Keep Log File Entries for (	days):	20		
Access Password:				
Confirm Password:				
I Enable Connection Ti	me Spre	ading		
Server Startup				
C At Boot Time				
C At Login				
C Desktop Icon				
Polling Interval for Network Drives :	900		Secor	ıds
Sent archive size:	100		Mega	bytes
Received archive size:	100		Mega	bytes

Figure 7

- 3. To change the **Number of Retries**, left-click in the box, and use the DELETE key or BACKSPACE key on your keyboard to empty the box. Type **5** in the box, and then left-click the **OK** button to close the screen.
- 4. All changes are now complete.

Thank you for completing these changes.